




Fabric Name	Twill-185
Fabric Weight	185gsm ±3%
Composition	100% Cotton
Full Width	150cm
Weave	3/1 Twill
Finishes	-
Area of use	men's workwear and uniform
Washing Instruction	

## PHYSICAL PROPERTIES

			WARP	WEFT
1	Tensile strength, N	ISO 13934-1:2013	750	400
2	Tearing strength, N	ISO 13937-3:2000	22	12
3	Dimensional Stability To Washing, max.	ISO 6330:2000	3.0%	3.0%
4	Abrasion Resistance	ISO 12947-2:2002	> 20 000	
5	Pilling Resistance	ISO 12945-2:2000	4	
6	Colour Fastness To Washing (cotton+polyester) 60°C, min.	ISO 105-C06:2010		
	Colour change	ISO 105-C06:2010	4-5	
	Colour staining	ISO 105-C06:2010	4	
7	Colour Fastness To Perspiration, min.	ISO 105-E04:2013		
	Colour change		4-5	
	Colour staining		4-5	
8	Colour Fastness To Rubbing, min.	ISO 105-X12:2001		
	Dry		4-5	
	Wet		3-4	
9	Colour Fastness To Light	ISO 105-B02:2013	> 4	